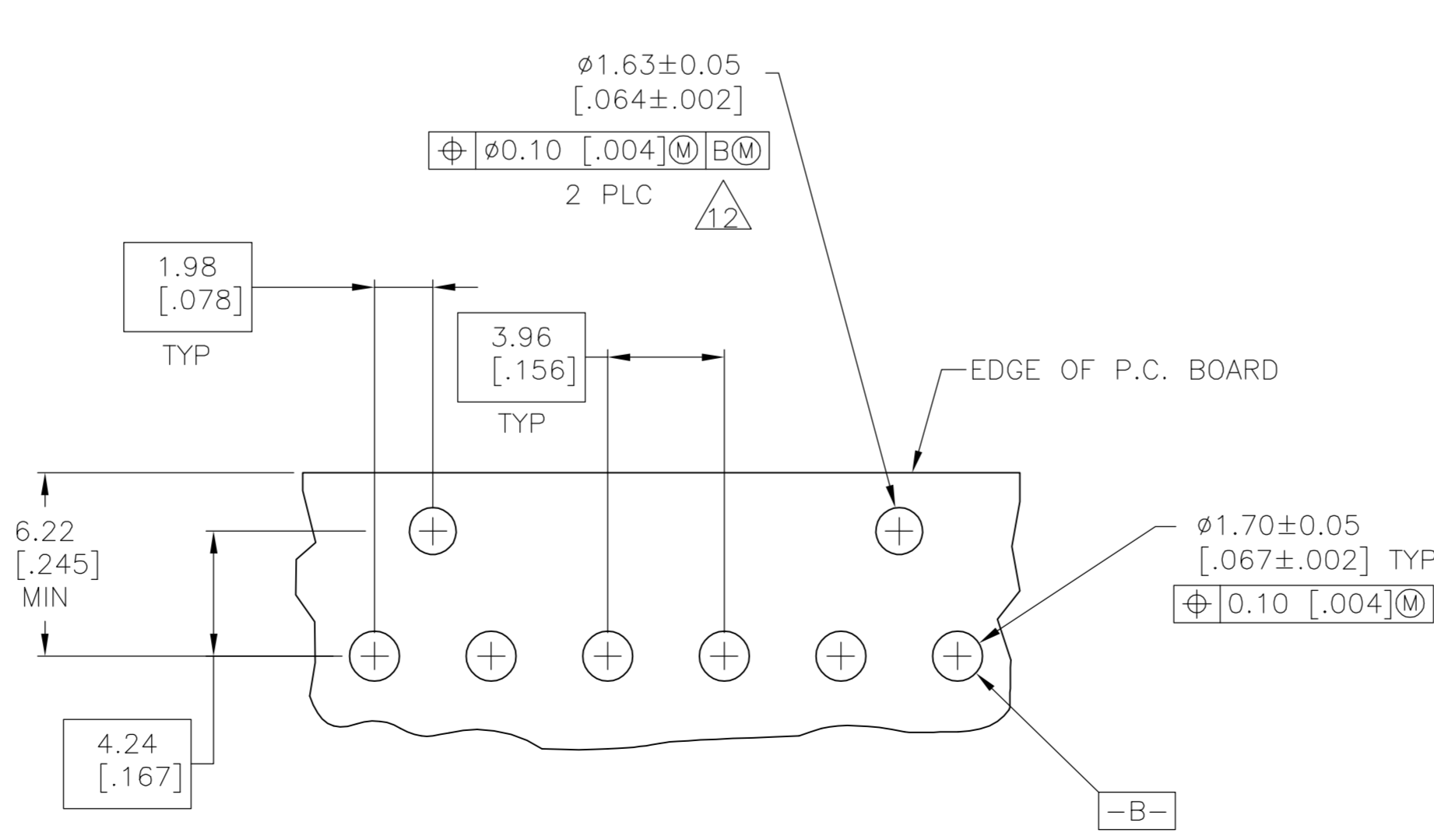
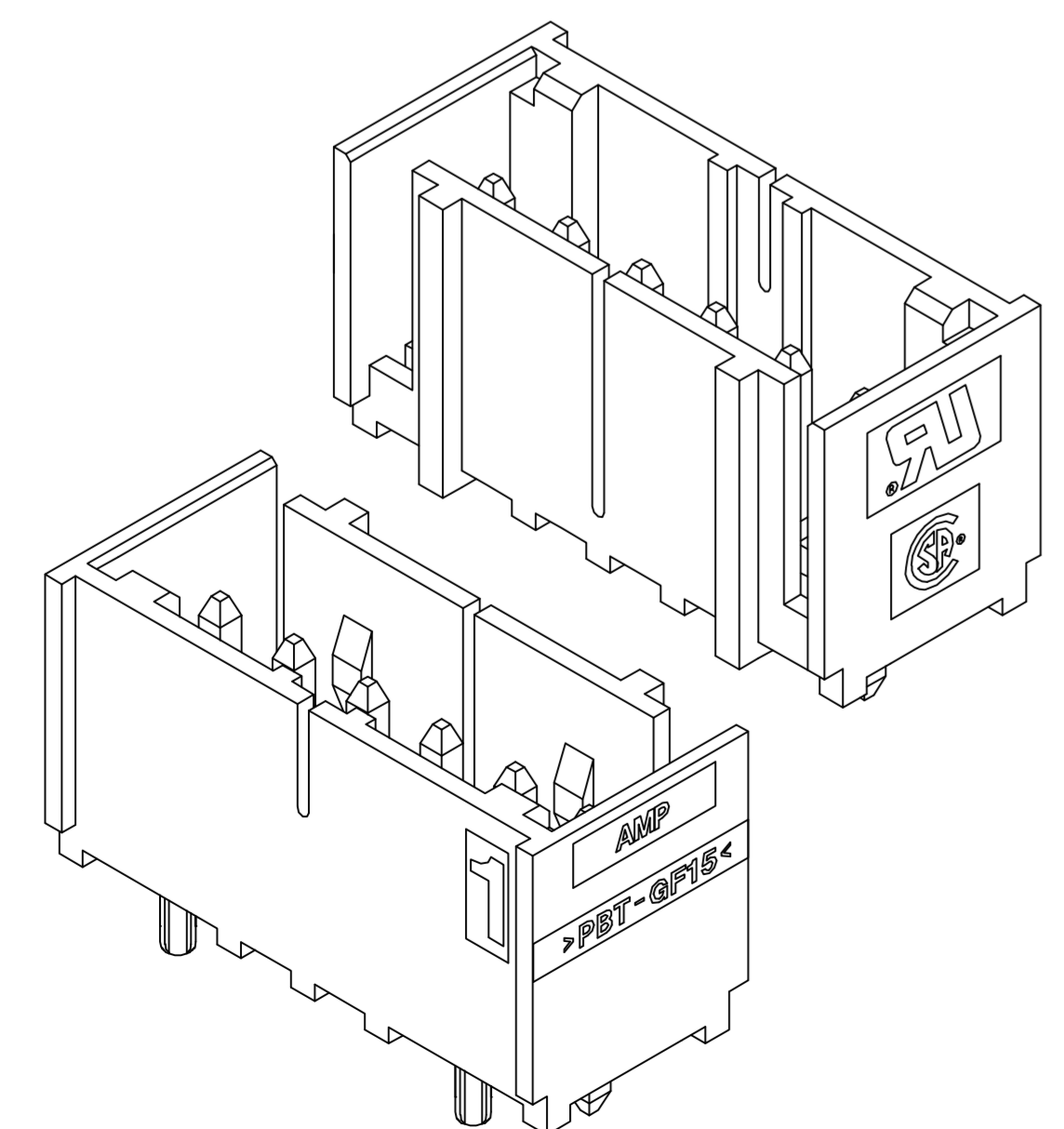
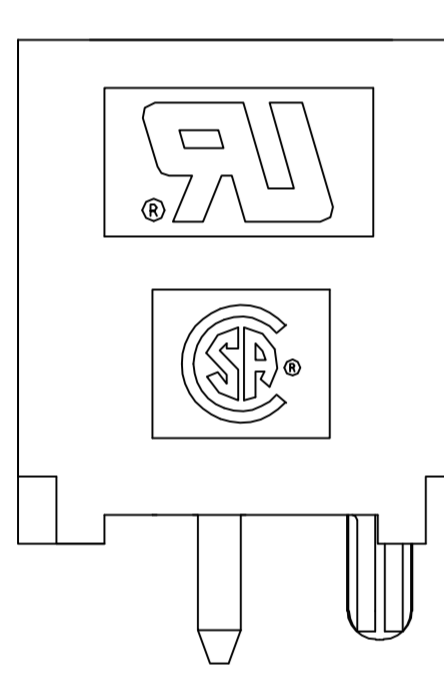
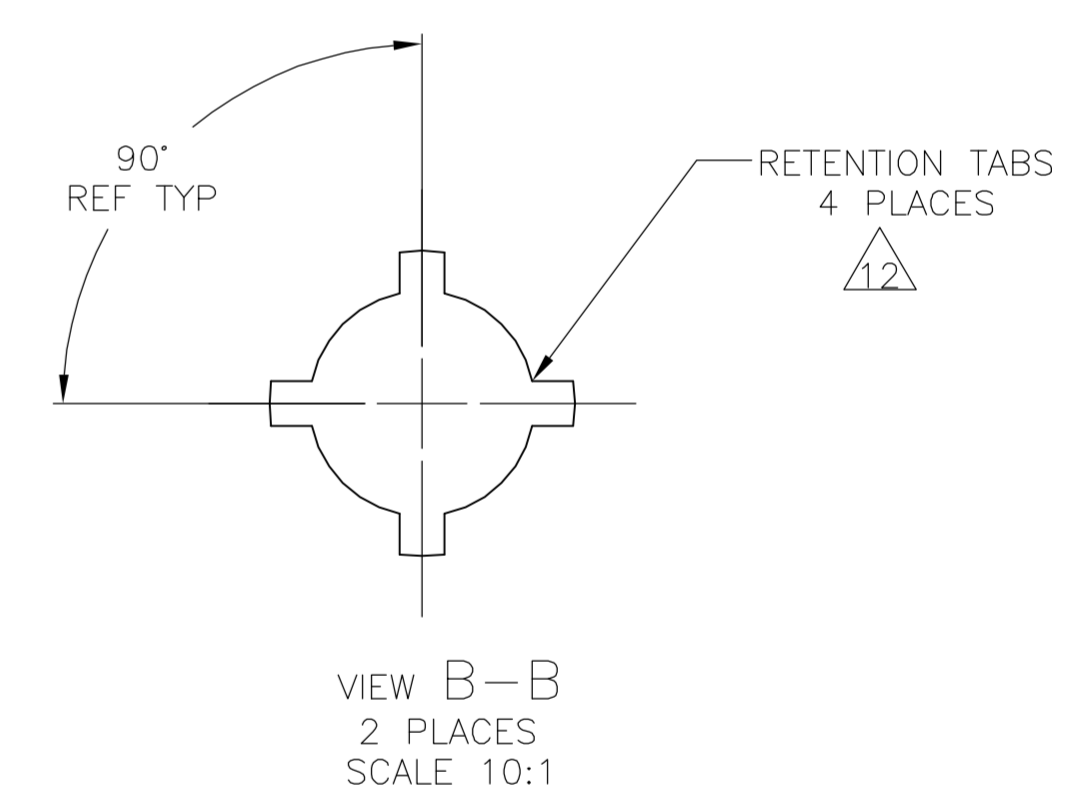
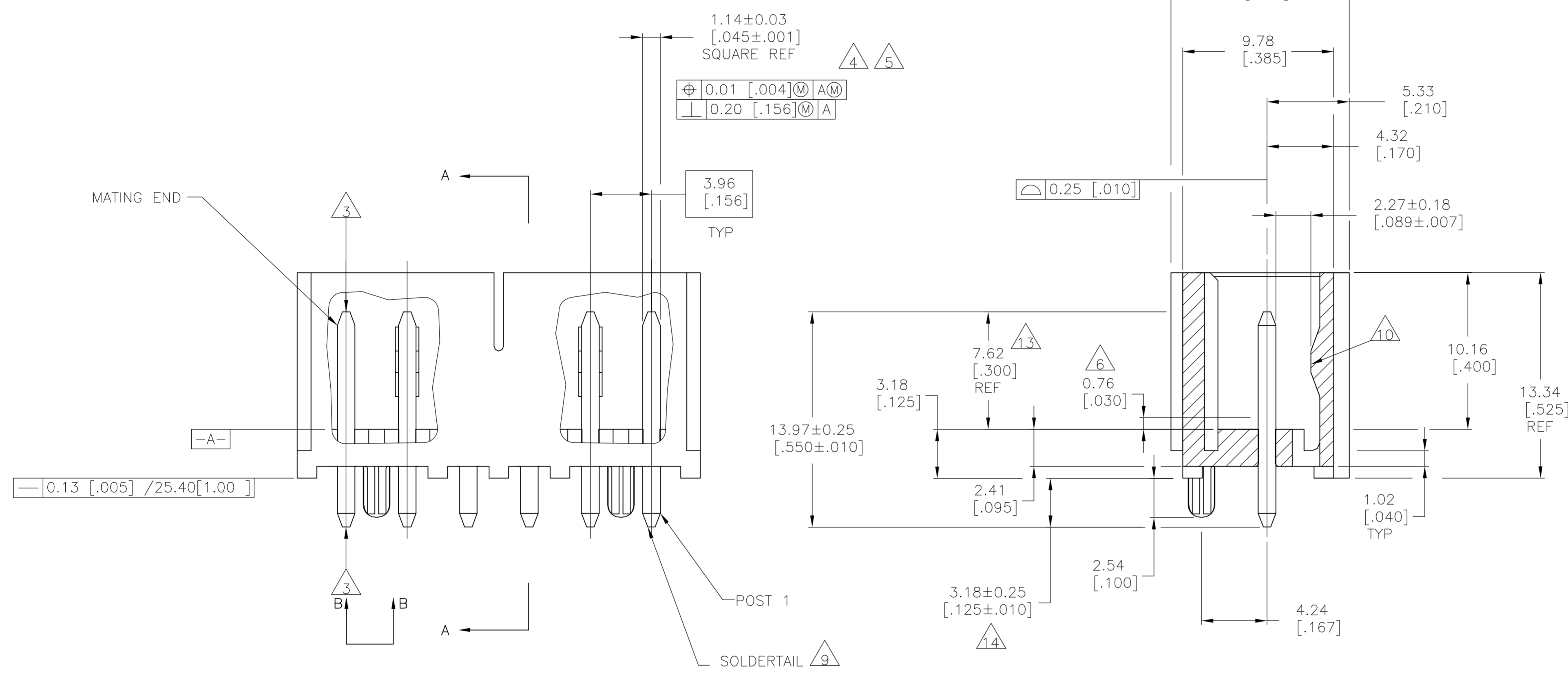


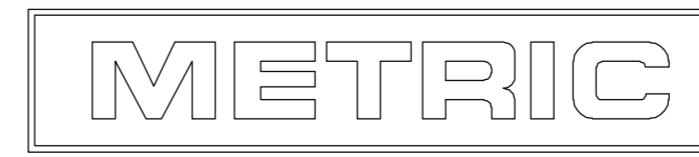
- 1 MATERIAL:
HOUSING - THERMOPLASTIC POLYESTER, GLASS FILLED, UL94-0.
POST - COPPER ALLOY
- 2 FINISH:
HOUSING - BLACK
POST - (SEE NOTES 13 & 14 FOR PLATING).
- 3 POST TO WITHSTAND 3LBS (16N) MIN AXIAL FORCE IN THIS DIRECTION WITHOUT DISLODGING.
- 4 APPLIES AT -A-
- 5 APPLIES WHEN HEADER IS STRAIGHT.
- 6 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 7 COORDINATE DIMENSIONS APPLIES FROM CENTER OF ACTUAL FEATURE.
- 8 SOLDER SIDE OF BOARD IS SHOWN.
- 9 POST SOLDER TAIL MUST COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 10 LATCH DETENT FEATURE APPEARS 1 PLACE ON EACH END OF PART (MAX OF 2 PER PART) ON ALL POSITIONS 4 THRU 12. THE LATCH APPEARS ONLY ONE PLACE ON 2 & 3 POSITION PARTS.
- 11. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 12 THE RETENTION TABS PROVIDE A ONE TIME INTERFERENCE FIT IN THE 1.63 [.064] DIAMETER P.C. BOARD HOLE FOR HEADER ASSEMBLY RETENTION DURING SOLDERING. FOUR TABS PER PEG, TWO PEGS PER HEADER ASSEMBLY (ONE PEG ONLY FOR -2 POSITION SIZE).
- 13 GOLD PLATE AREA, 0.000381 [.000015] MIN ALL SIDES; OVER NICKEL UNDERPLATE, 0.00127 [.000050] MIN ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 BRIGHT TIN LEAD (93/7) PLATE AREA 0.00381 - 0.0089 [.000150 - .000350] ALL FOUR SIDES, 3.18 [.125] MIN. FOR -2 THRU -12, MATTE TIN PLATE AREA, .000150-.000350 THICK ALL FOUR SIDES, .125 MIN FOR -22 THRU -32.



FINISH	MM	IN	NO OF POSN	PART NUMBER
TIN	49.94	1.966	12	3-647143-2
TIN	45.97	1.810	11	3-647143-1
TIN	42.01	1.654	10	3-647143-0
TIN	38.05	1.498	9	2-647143-9
TIN	34.09	1.342	8	2-647143-8
TIN	30.12	1.186	7	2-647143-7
TIN	26.16	1.030	6	2-647143-6
TIN	22.20	.874	5	2-647143-5
TIN	18.24	.718	4	2-647143-4
TIN	14.27	.562	3	2-647143-3
TIN	10.31	.406	2	2-647143-2

FINISH	MM	IN	NO OF POSN	PART NUMBER
TIN-LEAD	49.94	1.966	12	1-647143-2
TIN-LEAD	45.97	1.810	11	1-647143-1
TIN-LEAD	42.01	1.654	10	1-647143-0
TIN-LEAD	38.05	1.498	9	647143-9
TIN-LEAD	34.09	1.342	8	647143-8
TIN-LEAD	30.12	1.186	7	647143-7
TIN-LEAD	26.16	1.030	6	647143-6
TIN-LEAD	22.20	.874	5	647143-5
TIN-LEAD	18.24	.718	4	647143-4
TIN-LEAD	14.27	.562	3	647143-3
TIN-LEAD	10.31	.406	2	647143-2

RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57 [.062] THICK P.C. BOARD



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm (INCHES)	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± 0° 30'
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MATERIAL: - FINISH: -

THIS DRAWING IS A CONTROLLED DOCUMENT. DWG: B. LEWIS 16 JUN 98. CHK: R. SWING 16 JUN 98. APP'D: D. CLARK 16 JUN 98. NAME: MTA-156 SHROUDED HEADER ASSEMBLY, STRAIGHT .045 SQUARE POST, .000015 GOLD, W/ RETENTION PEG. SIZE: A1. CAGE CODE: 00779. DRAWING NO: 647143. WEIGHT: -. RESTRICTED TO: -. CUSTOMER DRAWING. SCALE: 5:1. SHEET: 1 OF 1. REV: C.

tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608